

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 11.03.09	Job No.: ENG1114MAR	ADR Yes/No: N	ADR Date:	ECN #: 11- 535
Product No.: D206-667	Created By: CP	Approved By:		
Product Name: Crosstubes	Checked By: <i>[Signature]</i>	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>LL 11.03.09</i>
Purchasing Coord.	N		
Production Engineering Coord.	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	<i>JM 11.03.09</i>
Customer Technical Support	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change:
Mis-drilled crosstubes

Documents Affected:
Release DSI 9346 Rev. K

PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		<i>11.03.09 KJ</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>11.03.09 KJ</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>11.03.09 KJ</i>
13	Update Document Record (DR)	Y	KJ	in progress <i>Rev. N</i>	<i>11.03.09 KJ</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	N			
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>11.03.09 KJ</i>
24					

Description / Action:

- add DSI 9346 Rev. K to D206-667-203 B/N 66405
- add to blue files as "on request only"

ECN Verified & Complete: *[Signature]*

Date: *11/13/14*

Chris Provencal

From: dshepherd@dartaero.com
Sent: March 9, 2011 9:31 AM
To: Chris Provencal
Cc: Mike Petsche; Bill Beckett; ssheldon@dartaero.com; Jason Murdoch
Subject: Re: DSI 9346

So ... What you're saying is that we've made the same mistake 33 times without being able to put in a fullproof method for being able to prevent this from happening?

You can add my signature and release this DSI.

David

Sent from my BlackBerry device on the Rogers Wireless Network

From: "Chris Provencal" <cprovencal@dartaero.com>
Date: Tue, 8 Mar 2011 12:46:48 -0500
To: David Shepherd<dshepherd@dartaero.com>
Cc: Mike Petsche<mpetsche@dartaero.com>
Subject: FW: DSI 9346

David,

They made another 206 xtube with an extra hole. It needs to ship this week. I've updated the DSI to add the b/n. If you're unable to sign it, I could have Kim put your signature on the pdf...

-Chris

From: Dart Aerospace [mailto:hby.engineering@dartaero.com]
Sent: March 8, 2011 12:31 PM
To: CProvencal
Subject: Attached Image